

Fig. 1

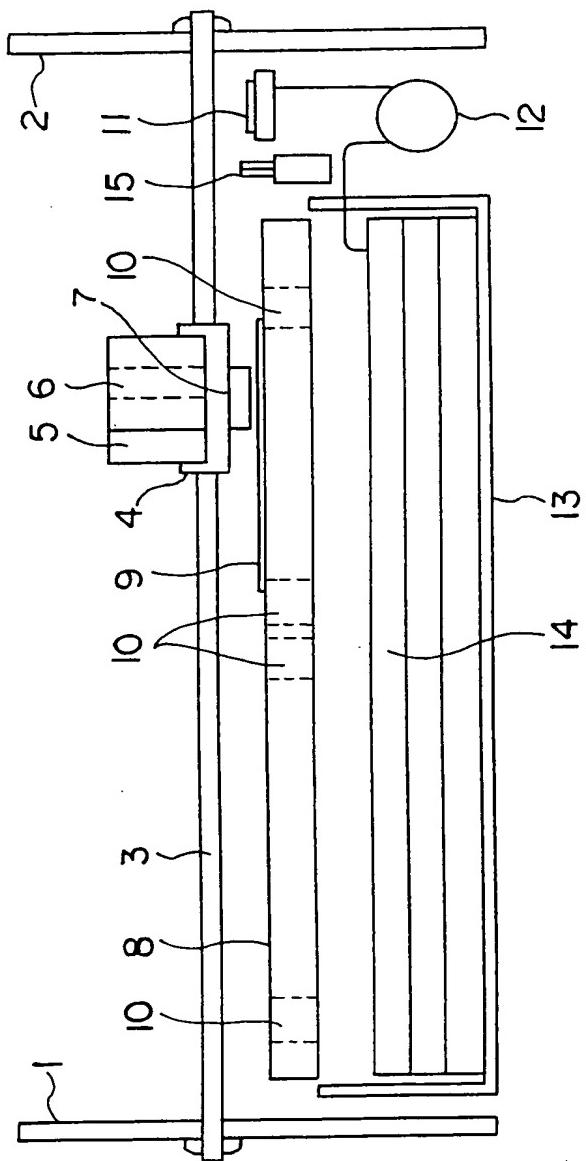


Fig. 2

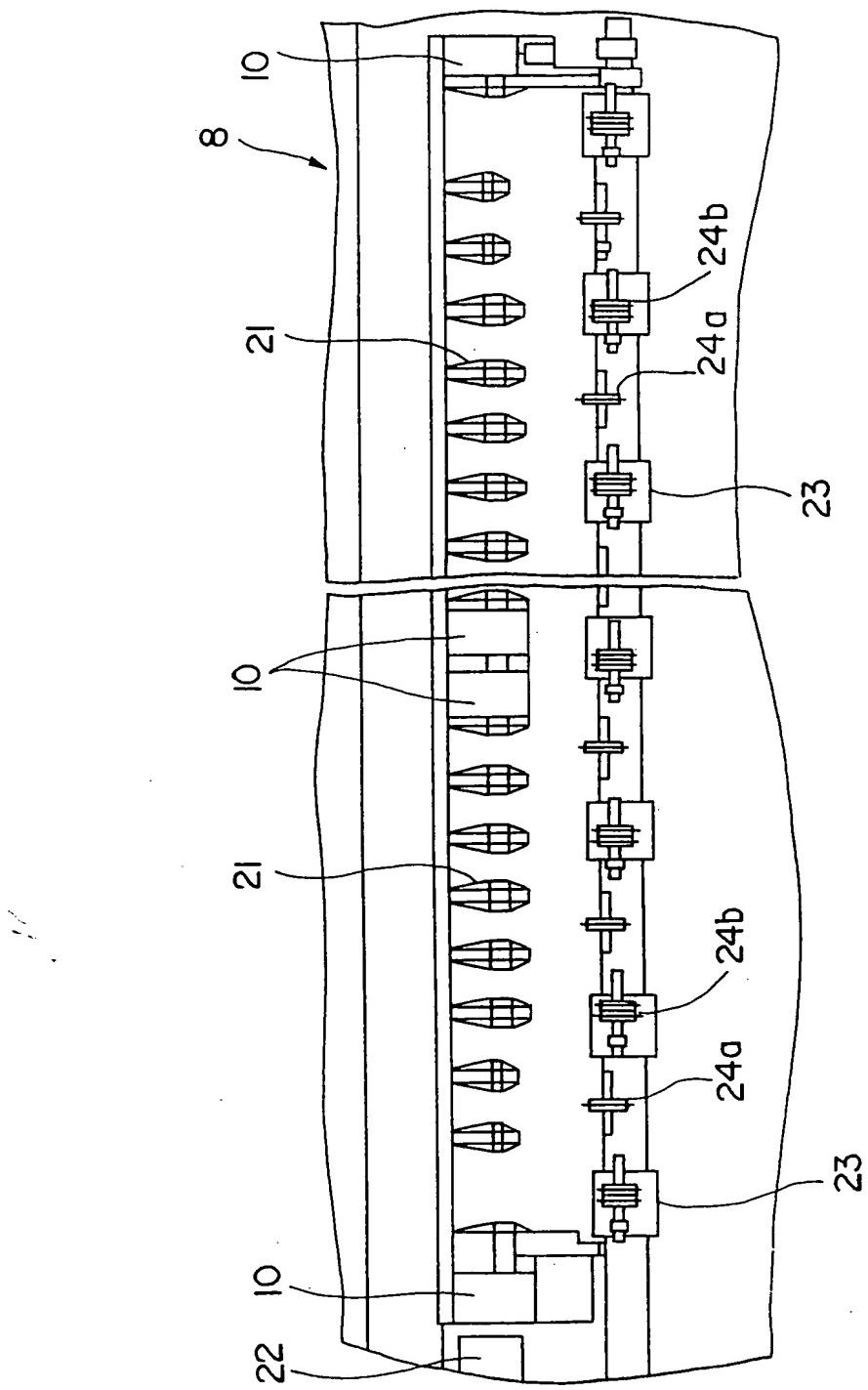


Fig. 3

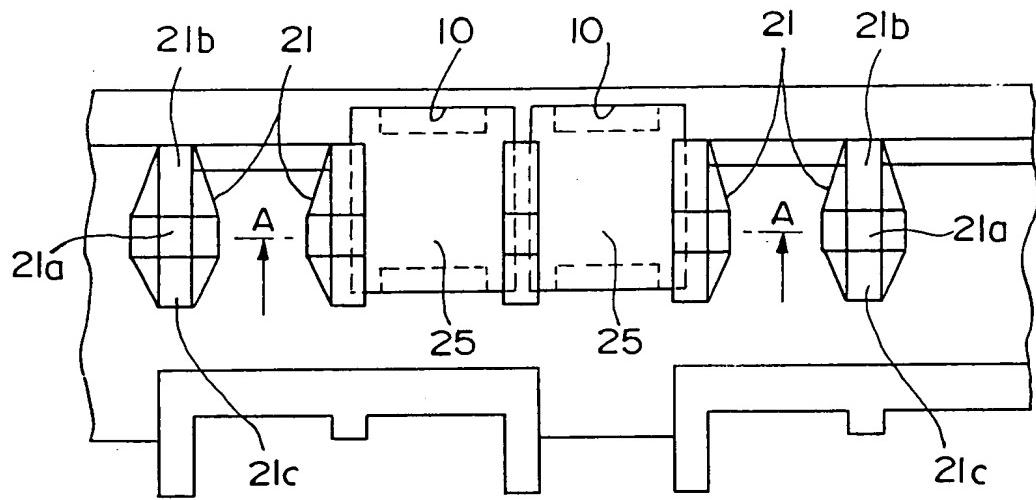


Fig. 4

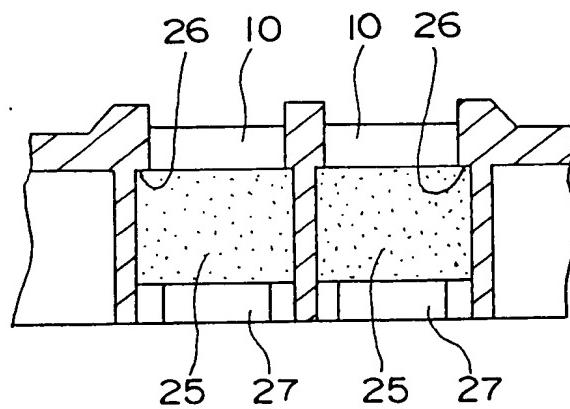
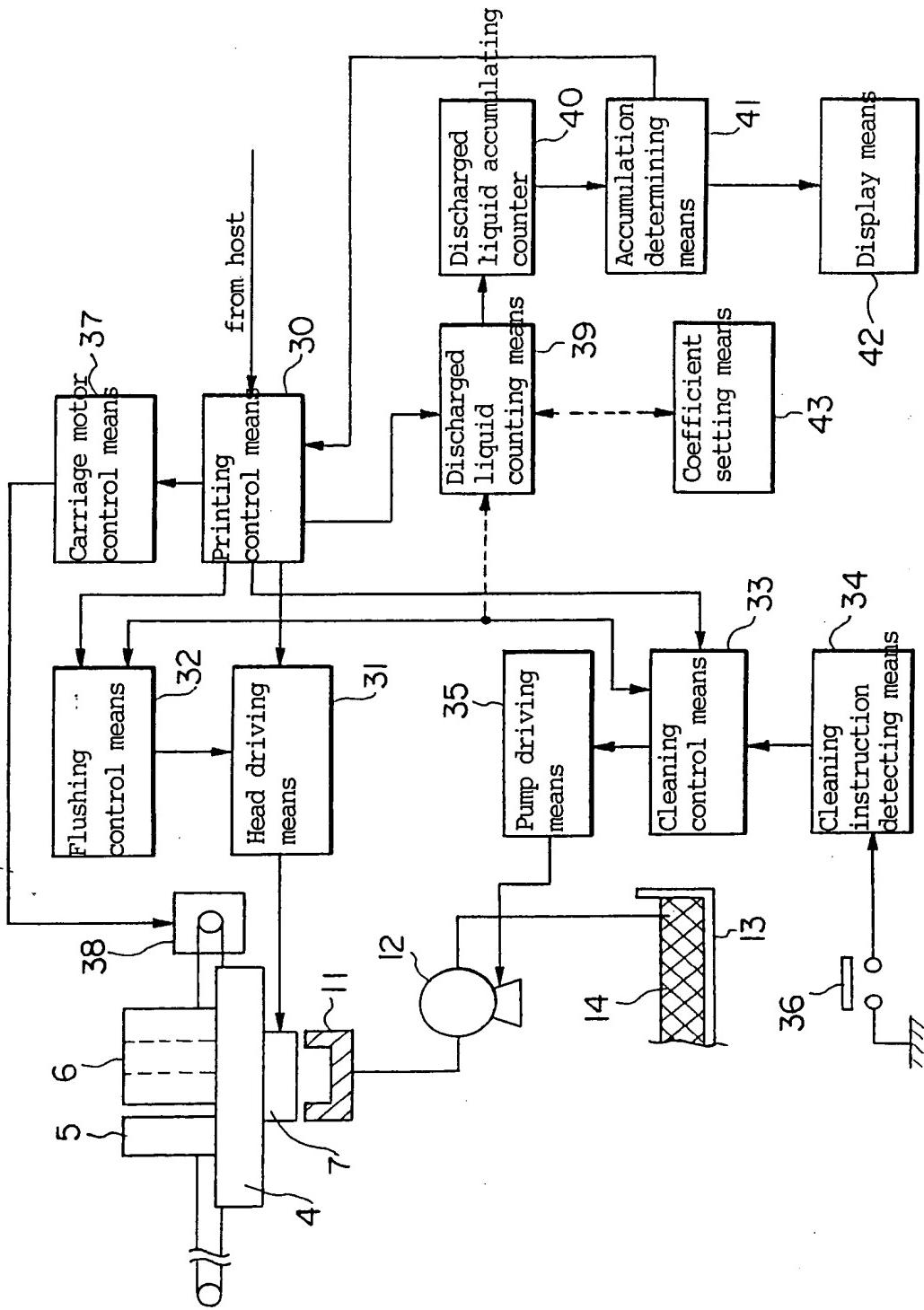


Fig. 5



[Fig.6]

Mode	Ink Amount (gf)	Discharged Liquid Count
Cleaning 1	0.3	3000
Cleaning 2	3.0	30000
Cleaning 3	1.2	12000
Timer Cleaning	0.5	5000
Margin-Free Printing 1 (Single pass, one hole)	0.0003	3
Margin-Free Printing 2 (1 line)	0.03	300

Fig. 7

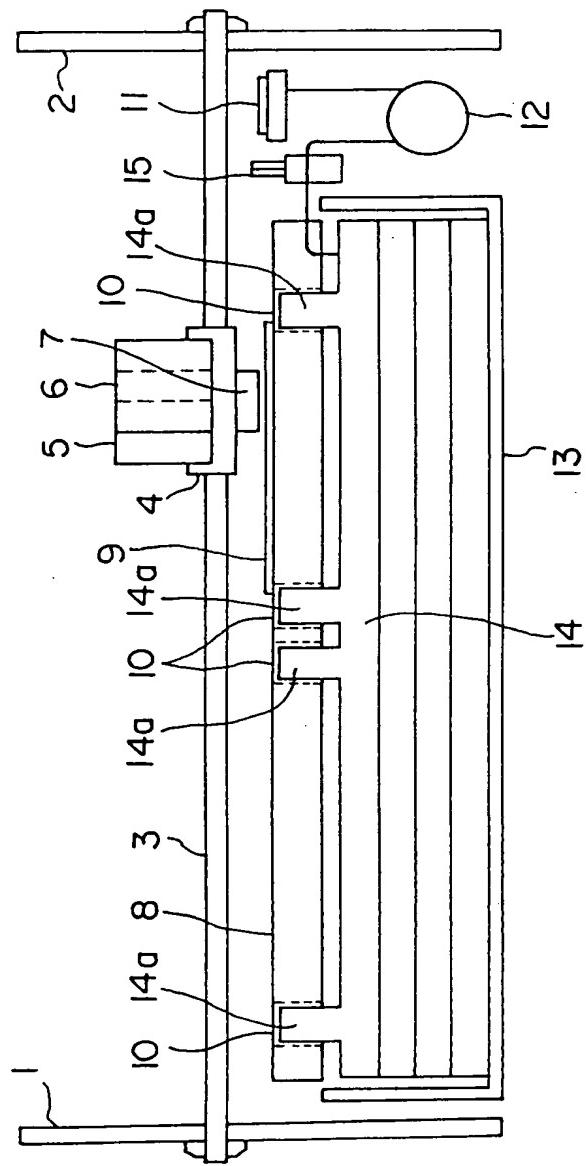


Fig. 8

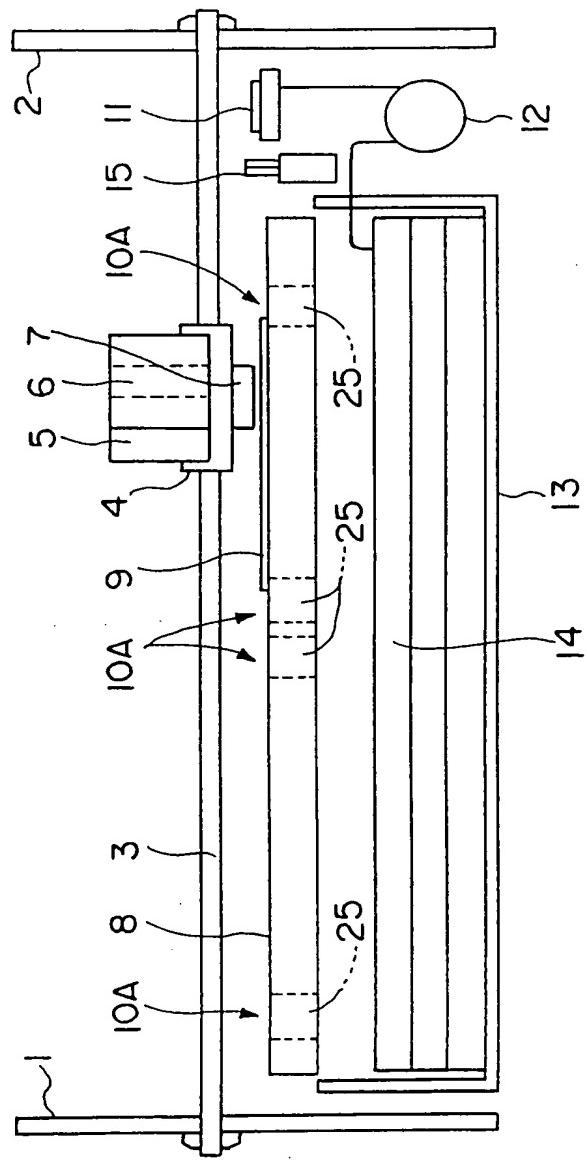


Fig. 9

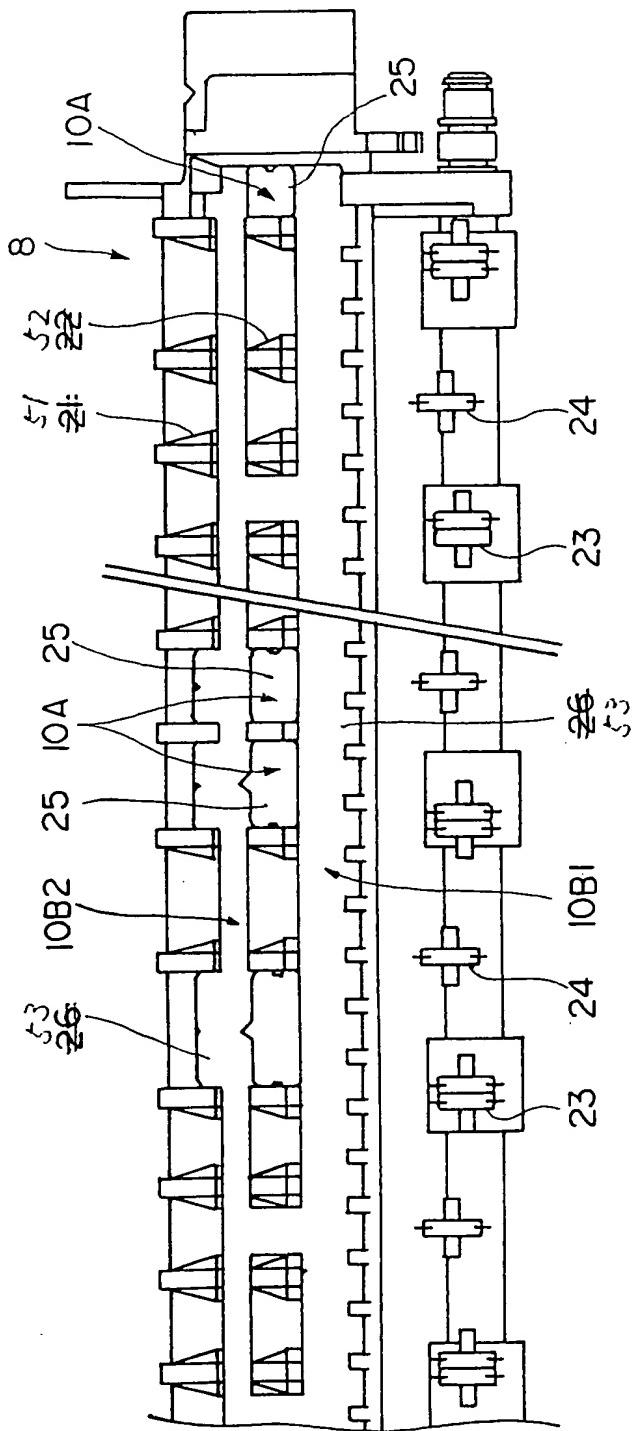


Fig. 1D

